

NOTES:
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) REF DART SPEC M6061T6B 2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2
POSSIBLE SUPPLIER: ANODIZING TNM PAINT
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-1" & B/N USING FINE POINT PERMANENT INK MARKER

0.04 x 45°

1.00

REF

2.10

CHAMFER

7) WEIGHT: 0.42 lbs

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DRAWING UPDATED TO CURRENT STANDARDS. REVISE MATERIAL BAR WAS HEX BAR (ZN A8-1); ADD -7 (ZN A4-4); REVISE DIMENSIONS TO EQUAL TOOL DIMENSIONS (ZN D2-1, D3-1, C2-1, B2-1, D5-4, C4-4, B4-4, C1-4) PER CAR 09-004 09.12.30 1.09 WAS 0.837; Ø302 WAS Ø0.297 05.04.28 **NEW ISSUE** RF 04.07.06 DESCRIPTION BY DATE

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	45	DRAWING NO.	REV. C
MFG. APPR.	get !	D3299	SHEET 1 OF 4
APPROVED	NP	TITLE	SCALE
DE APPR.	-#-	FITTING	NTS
DATE 09 1	2 30	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS	

- 0.091^{+0.007}

R0.03±0.01

0.88 DEEP **BORE**

 \emptyset 0.696 x 30°

CHAMFER, REF

-9/16-18 UNF-3B

THREAD PER

MIL-S-8879

0.550 DEEP

 ϕ 0.588 $^{+0.005}_{-0.000}$ x 0.091 DEEP, REF

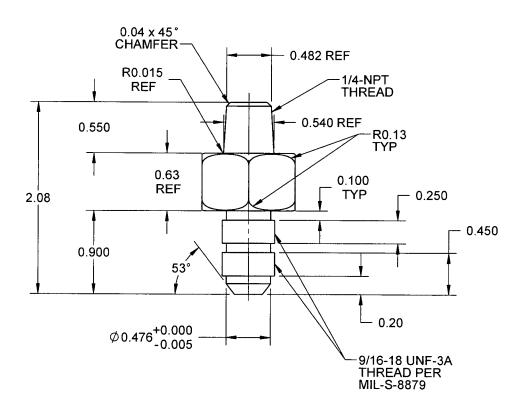
-0.008

0.696^{+0.007}_{-0.008}

D

С

 ϕ 0.302 $^{+0.005}_{-0.000}$ THRU 1.00 REF



D3299-3 FITTING

NOTES: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.00" HEX BAR PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)

REF DART SPEC M6061T6H1.000

2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2
POSSIBLE SUPPLIER: ANODIZING TNM PAINT

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-3" & B/N USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: 0.20 lbs

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DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. C D3299 MFG. APPR. SHEET 2 OF 4 APPROVED TITLE **SCALE FITTING** DE APPR. NTS COPYRIGHT © 2004 BY DART AEROSPACE LTD

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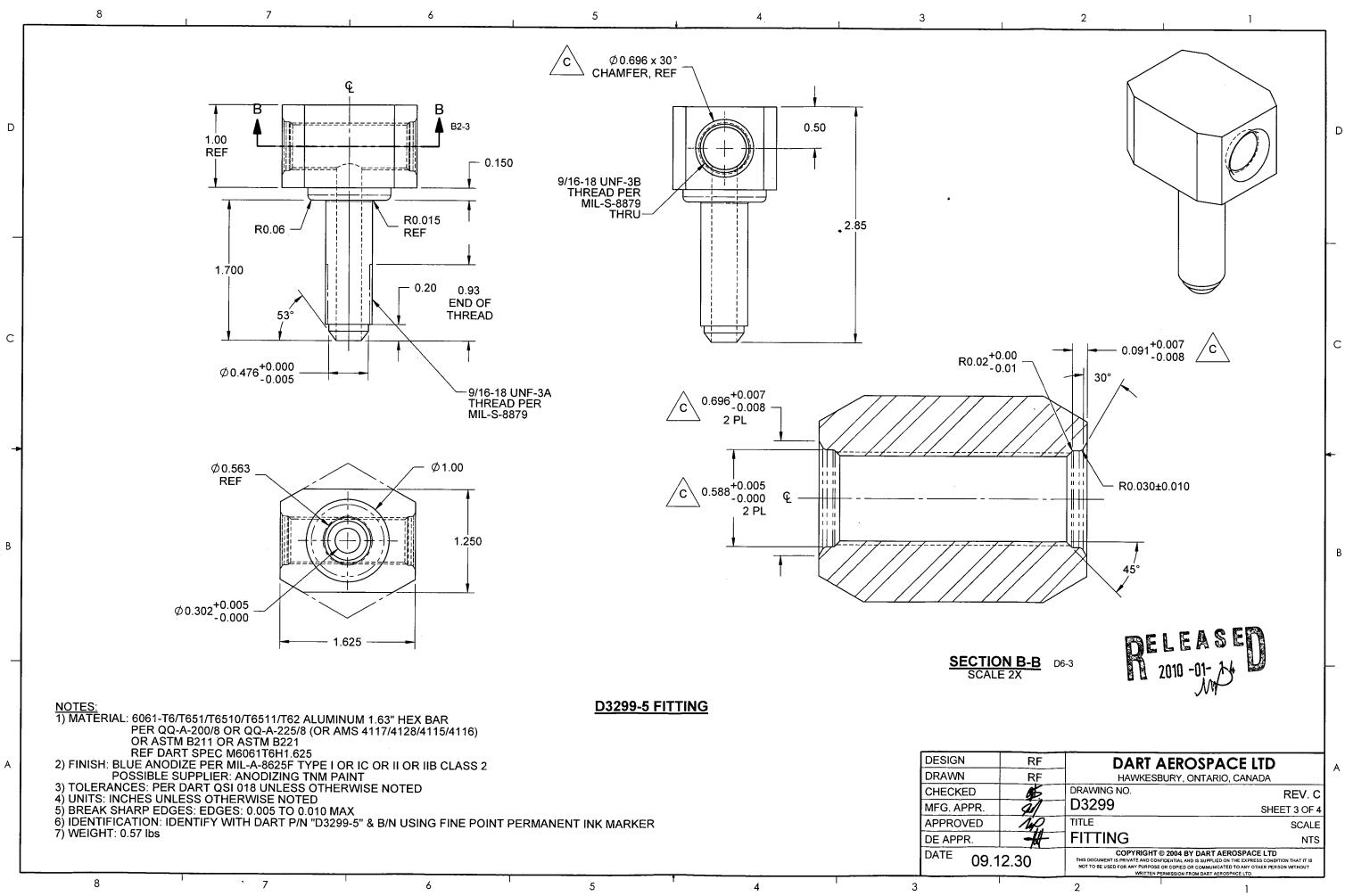
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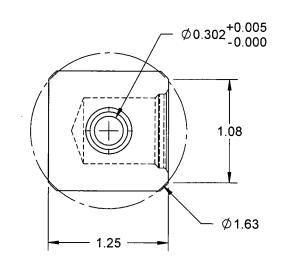
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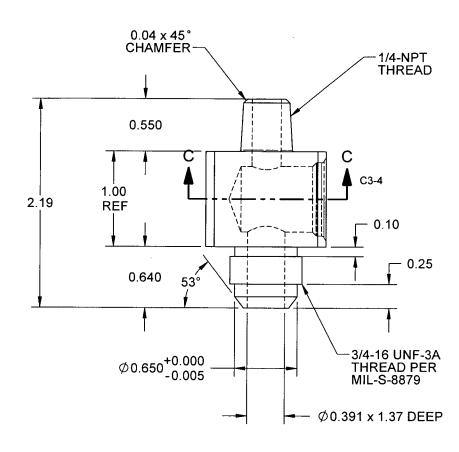
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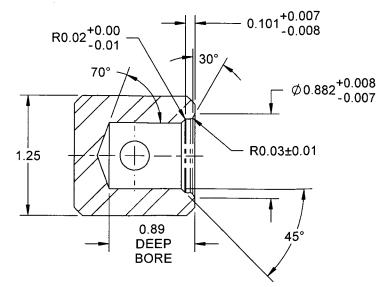
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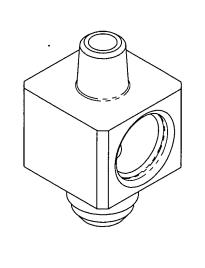




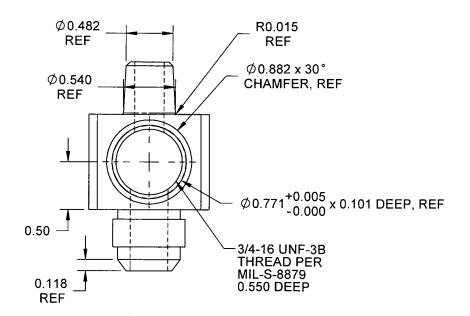
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SECTION C-C C5-4



D3299-7 FITTING

NOTES:	
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR	
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4	116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (ÒR AMS 4160)	,
OR ASTM B211 OR ASTM B221	
REF DART SPEC M6061T6B	
2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLAS	S 2
POSSIBLE SUPPLIER: ANODIZING TNM PAINT	

2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2
POSSIBLE SUPPLIER: ANODIZING TNM PAINT
0. 70. 75. 110.70

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-7" & B/N USING FINE POINT PERMANENT INK MARKER

7) WEIGHT: 0.40 lbs

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DESIGN DRAWN	RF RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	45	DRAWING NO.	REV. C
MFG. APPR.	91	D3299	SHEET 4 OF 4
APPROVED	1.0	TITLE	SCALE
DE APPR.	-#-	FITTING	NTS
DATE 09.12.30		COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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